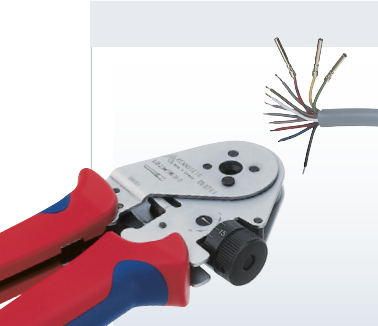


Crimping, Assembly and Disassembly of Contacts



Crimping

- // Remove conductor insulation 4 mm (.16") max.
- // Select appropriate Crimp tool setting
- // Push crimp contact into opening of crimping tool
- // Insert stripped wire into the funnel shaped end of the crimp contact
- // Squeeze handles of crimping tool together connect contact to wire

Assembly

- // Remove crimped assembly and pull on wire to test connection
- // Push into desired position of insert

Disassembly of Contacts from Insert

A small screwdriver is needed to remove the contacts from the insert.

- // Release the white ring by a screwdriver out of the insert
- // Move the misplaced contacts out of the insert
- // Enter the ring back into the insert
- // Push the contacts back into insert

Shielding

- // Assemble strain relief insert with insert
- // Fold stranding of the shield back over the first O-Ring of the strain relief insert
- // Cut back the overextending braid



The stranding of the shield is not allowed to touch the second O-Ring. Otherwise the assembly may not be proof.

